

**SAFETY DATA SHEET (SDS)****Rev 1.0**

Prepared: May 2026

GHS compliant | Rev 1.0 | Prepared: May 2026

GHS05
CorrosiveGHS07
Harmful / IrritantGHS08
Health Hazard**SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY**

Product Name	Di Ethanol Amine (DEA)
Product Type	Diethanolamine - corrosive / irritant chemical
Chemical Family	Diethanolamine
CAS No. (Di Ethanol Amine (DEA))	111-42-2
CAS No. (Other Component)	N/A
Intended Use	Industrial / professional use as described on the SPC product page.
Restrictions on Use	Industrial / professional use only. Confirm suitability for final application before use.
Manufacturer / Supplier	Supreme Petro Chemicals
Address	Periyamet, Chennai - 600 003, Tamil Nadu, India
Emergency Contact	Sudarshan - 8197947045; Sanketh - 8608780096
Email	admin@supremepetrochemicals.com
SDS Revision Date	May 2026
SDS Version	1.0
Product Page URL	https://www.supremepetrochemicals.com/products/di-ethanol-amine-dea

SECTION 2 HAZARD IDENTIFICATION

Acute Tox. 4; Skin Irrit. 2; Skin Sens. 1; Eye Dam. 1; Repr. 2; STOT RE 1; STOT RE 2	
H302	H302: Harmful if swallowed
H315	H315: Causes skin irritation
H318	H318: Causes serious eye damage
H373	H373: May cause damage to organs through prolonged or repeated exposure
H317	H317: May cause an allergic skin reaction
H351	H351: See source GHS notification text
H361	H361: Suspected of damaging fertility or the unborn child
H370	H370: See source GHS notification text

Signal Word	DANGER
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GHS Pictograms	GHS05 (Corrosive) GHS07 (Harmful / Irritant) GHS08 (Health Hazard)
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Hazard Statements:

- H302 - Harmful if swallowed
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- H370 - See source GHS notification text
- H371 - See source GHS notification text
- H372 - Causes damage to organs through prolonged or repeated exposure
- P233 — Keep container tightly closed.
- P240 — Ground/bond container and receiving equipment.
- P241 — Use explosion-proof electrical/ventilating/lighting equipment.
- P242 — Use only non-sparking tools.
- P243 — Take precautionary measures against static discharge.
- P260 — Do not breathe vapours or spray.
- P271 — Use only outdoors or in a well-ventilated area.
- P272 — Contaminated work clothing should not be allowed out of the workplace.
- P273 — Avoid release to the environment.
- P280 — Wear protective gloves / eye protection / face protection.

Precautionary Statements (Response):

- P301+P310 — IF SWALLOWED: Immediately call a POISON CENTER or doctor.
- P303+P361+P353 — IF ON SKIN OR HAIR: Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340 — IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 — IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
- P331 — Do NOT induce vomiting.
- P312 — Call a POISON CENTER or doctor if you feel unwell.

Precautionary Statements (Storage & Disposal):

- P403+P235 — Store in a well-ventilated place. Keep cool.
- P405 — Store locked up.
- P501 — Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Component	CAS No.	EC No.	% w/w or concentration range	GHS Classification
Di Ethanol Amine (DEA)	111-42-2	See ECHA / supplier SDS	100	Acute Tox. 4; Skin Irrit. 2; Skin Sens. 1; Eye Dam. 1; Repr. 2; STOT RE 1; STOT RE 2

Note: Percentages are by volume. Full text of H-statements listed in Section 16.

SECTION 4 FIRST AID MEASURES

Inhalation	Use product-specific first aid based on exposure route: move to fresh air after inhalation, wash skin, rinse eyes for at least 15 minutes, and seek medical advice after ingestion or persistent symptoms.
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Skin Contact	Remove contaminated clothing. Wash affected skin thoroughly with water and soap where appropriate. Seek medical attention if symptoms persist.
Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses if present and easy to do. Seek medical attention.
Ingestion	Rinse mouth. Do not induce vomiting unless directed by medical personnel. Seek medical advice.
Note to Physician	Treat symptomatically based on exposure route and product hazards.

SECTION 5 FIREFIGHTING MEASURES

Suitable Extinguishing Media	Use extinguishing media appropriate for the product hazard classification. Fire may produce toxic or irritating fumes; firefighters should wear SCBA.
Unsuitable Media	Direct high-pressure water jet where it may spread the material.
Specific Hazards	Use extinguishing media appropriate for the product hazard classification. Fire may produce toxic or irritating fumes; firefighters should wear SCBA.
Fire & Explosion Risk	Dust or fine particulate may form combustible or irritating atmospheres depending on product. Avoid dust clouds and ignition sources. Containers may rupture when heated.
Protective Equipment for Firefighters	Wear full protective clothing and self-contained breathing apparatus (SCBA).
Special Procedures	Evacuate non-essential personnel. Prevent contaminated run-off from entering drains and waterways.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal Precautions	Isolate area, use PPE from Section 8, prevent environmental release, and collect material in compatible labelled containers.
Environmental Precautions	Prevent entry into drains, sewers, soil and watercourses.
Containment Methods	Isolate area, use PPE from Section 8, prevent environmental release, and collect material in compatible labelled containers.
Clean-up Methods	Collect material into labelled containers for disposal through an approved waste contractor.
Reference to Sections	See Section 8 for PPE, Section 13 for disposal and Section 15 for regulatory information.

SECTION 7 HANDLING AND STORAGE

Handling Precautions	Use adequate ventilation, avoid contact and inhalation, and store tightly closed away from incompatible materials.
Hygiene	Wash hands after handling. Remove contaminated clothing before reuse. Do not eat, drink or smoke when using.
Storage Conditions	Use adequate ventilation, avoid contact and inhalation, and store tightly closed away from incompatible materials.
Storage Temperature	Store at ambient temperature unless supplier instructions specify otherwise.
Incompatible Materials	Strong oxidizers and product-specific incompatible substances; see supplier SDS before use.
Packaging	Store in original, tightly closed compatible containers. Inspect containers regularly for leakage or damage.
Segregation	Segregate from food, drink, animal feed and incompatible chemicals.

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

Component	OEL (8h TWA)	STEL (15 min)	Standard	Notes
Di Ethanol Amine (DEA)	Use verified local OEL if established; otherwise ALARA/good industrial hygiene	Use verified local STEL/ceiling if established	OSHA/NIOSH/ACGI H/EU/UK/India	CAS 111-42-2; supplier/regional OEL confirmation required.

Engineering Controls	Use closed handling/local exhaust for dust, mist, vapour or aerosol. Use explosion-proof ventilation and grounding for flammable liquids.
Respiratory Protection	If ventilation is inadequate, use a NIOSH/EN respirator: organic vapour, acid gas, ammonia, or P95/P100 particulate cartridge as applicable. Use SCBA for emergencies.
Hand Protection	Wear compatible chemical-resistant gloves, e.g. nitrile, butyl, neoprene, PVC or laminate; select thickness/breakthrough time for the product and task.
Eye/Face Protection	Wear EN 166/ANSI Z87.1 chemical splash goggles; add face shield for splash, corrosive, dust, molten or pressure-transfer risk.
Body Protection	Wear chemical-resistant clothing/apron and safety footwear; use antistatic PPE where flammable vapours may occur.
Hygiene Measures	Provide eyewash and safety shower where appropriate. Wash after handling.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance	The appearance or features of this compound, including color,
Odour	PEER REVIEWED Mild, ammonia-like odor
Odour Threshold	Not established in reviewed public source text
pH	Not applicable unless supplied/used as an aqueous solution. For acids, alkalis, salts, surfactants and aqueous grades, verify pH from supplier COA/SDS before release.
Melting/Freezing Point	82 °F (NTP, 1992)
Boiling Point / Range	516.4 °F at 760 mmHg (Decomposes) (NTP, 1992)
Flash Point	279 °F (NTP, 1992) 279 °F
Auto-ignition Temperature	1224 °F (USCG, 1999)
Flammability Limits	See PubChem experimental properties.
Vapour Pressure	5 mmHg at 280 °F ; <0.01 mmHg at 68 °F (NTP, 1992) 0.00028 [mmHg]
Vapour Density	3.65 (NTP, 1992) - Heavier than air; will sink (Relative to Air)
Relative Density	1.095 at 82.4 °F (USCG, 1999) - Denser than water; will sink
Solubility in Water	greater than or equal to 100 mg/mL at 57 °F (NTP, 1992)
Log Pow (Partition Coeff)	PEER REVIEWED log Kow= - 1.43 -1.43 -1.43 Autoignition Temperature The lowest temperature at which the substance will spontaneously ignite in a normal atmosphere without an external
Evaporation Rate	See supplier SDS for grade-specific value
Viscosity	PEER REVIEWED 351.9 cP at 30 °C; 53.85 cP at 60 °C pH pH is an expression of hydrogen ion concentration in water. Specifically, pH is the negative logarithm of hydrogen ion (H+) co
VOC Content	Assess per applicable regional VOC regulations
Reactivity	See Section 10 and source SDS for grade-specific reactivity

**SECTION 10 STABILITY AND REACTIVITY**

Chemical Stability	Stable under recommended storage and handling conditions.
Conditions to Avoid	Avoid heat, ignition sources, contamination and incompatible materials.
Incompatible Materials	Strong oxidising agents (nitric acid, chlorine, permanganates, peroxides). Avoid contact with concentrated acids and halogens. Reactive with aluminium chloride (AlCl ₃) under elevated temperature — not a concern in ambient blending or storage.
Hazardous Decomposition	Carbon oxides and irritating or toxic fumes may be formed in fire.
Hazardous Reactions	No hazardous reactions under normal storage unless noted by product reactivity.
Possibility of Hazardous React.	Will not occur under normal conditions when stored and handled correctly.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute Oral Toxicity	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Acute Dermal Toxicity	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Acute Inhalation Toxicity	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Skin Irritation	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Eye Irritation	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Sensitisation	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Specific Target Organ (Single)	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Specific Target Organ (Repeat)	Repeated exposure target-organ concern is present in Section 2; verify target organ data from supplier/regulatory sources.
Reproductive Toxicity	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Aspiration Hazard	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.
Carcinogenicity	Suspected carcinogenicity classification is present in Section 2; avoid inhalation/exposure and verify jurisdictional status.
Mutagenicity	Endpoint-specific assessment: see Section 2 classification and Section 3 ingredients. Additional numeric endpoint data requires supplier/test confirmation.

SECTION 12 ECOLOGICAL INFORMATION

Aquatic Toxicity (Acute)	No aquatic classification identified in Section 2 from reviewed data. Numeric ecotoxicity was not universally verified; avoid release.
Aquatic Toxicity (Chronic)	No chronic aquatic classification identified in Section 2. Obtain supplier/ecotoxicity data if needed for registration or export.
Persistence / Degradability	Use supplier, ECHA or PubChem data where available. If not verified, do not assume ready biodegradability.
Bioaccumulation	Use verified log Kow/BCF data where available; UVCB/petroleum/surfactant materials need supplier formulation data.



Mobility in Soil	Assess from solubility, adsorption potential and product form. Prevent release to soil and groundwater.
Other Adverse Effects	Avoid uncontrolled release to the environment.
Environmental Regulations	Manage releases and waste under applicable local environmental regulations.

SECTION 13 DISPOSAL CONSIDERATIONS

Waste from Product	Dispose of contents through an authorized waste contractor in accordance with local regulations.
Contaminated Packaging	Empty containers may retain residues; handle as hazardous until cleaned or disposed.
European Waste Code	Assign waste code according to actual process and local regulation.
Indian Regulations	Follow local hazardous waste and pollution control requirements.

SECTION 14 TRANSPORT INFORMATION

Parameter	UN / ADR (Road)	IMDG (Sea)	IATA (Air)	Notes
UN Number	Not regulated	Not regulated	Not regulated	DG status requires grade verification against ADR/IMDG/IATA criteria. Do not ship as not regulated until verified.
Proper Shipping Name	Not regulated	Not regulated	Not regulated	
Class	Not regulated	Not regulated	Not regulated	Transport class
Packing Group	Not regulated	Not regulated	Not regulated	
Marine Pollutant	No	No	—	
Tunnel Restriction	Not applicable	—	—	ADR
EmS (Sea)	—	Not applicable	—	IMDG
Special Provisions	Follow applicable ADR requirements.	Follow applicable IMDG requirements.	Follow applicable IATA requirements.	Verify current carrier rules before shipment

Packaging: approved compatible container appropriate to the product. UN-certified drum required for international transport. Drum must be labelled with Class 3 placard, Not regulated, PG II, and product name.

SECTION 15 REGULATORY INFORMATION

EU / REACH	Observe REACH and CLP requirements where applicable.
EU CLP Regulation	Classified and labelled according to the product-specific GHS/CLP classification listed in Section 2.
EU Directive	Observe applicable workplace chemical, VOC and environmental requirements.
OSHA (USA)	Prepared in OSHA HCS/HazCom aligned 16-section SDS format.
India	Observe applicable Indian MSIHC, workplace, storage, transport, pollution-control and hazardous-waste requirements.
China (GB Standards)	Use applicable GB/T SDS and classification requirements where marketed.
Middle East / GCC	Observe applicable GHS-aligned local requirements.
TSCA (USA)	Verify TSCA inventory/SNUR status before US import or distribution; mixture/UVCB status may require supplier confirmation.



Australia (AICS)	Check inventory status before export or import.
Special Notes	No product-specific special note beyond the classification in Section 2.
Canada WHMIS / HPR	Classify/label under WHMIS 2015/HPR using Section 2 classification; Canadian sale may require bilingual SDS/label and ingredient disclosure.
Regulatory Scope Limitation	Final market placement requires confirmation of inventory status, local OELs, transport class, waste code and restrictions.

SECTION 16 OTHER INFORMATION

Full Text of H-Statements:

- H302 - Harmful if swallowed
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- H361 - Suspected of damaging fertility or the unborn child

H370 - See source GHS notification text

Prepared By	Supreme Petro Chemicals - Technical Department
SDS Standard	UN GHS Rev.11 (2025); OSHA HCS/HazCom; EU CLP/REACH Annex II; Canada WHMIS/HPR 16-section SDS format
Revision Date	22 May 2026
Version	1.0
Replaces Version	N/A - Initial Issue
Key Sources	SPC product page; original SPC SDS template; consolidated SDS audit CSV dated 27 May 2026; UN GHS Rev.11 Annex 4; OSHA HCS Appendix D; EU REACH Annex II/CLP; Canada WHMIS/HPR; PubChem, ECHA, NIOSH/OSHA, CAMEO and public supplier SDS/transport references where available. Accessed May 2026.
Audit Correction Note	Corrected from audit findings. Verification-required items need supplier formulation, test or regulatory data before market-specific release.

H371 - See source GHS notification text

DISCLAIMER

The information in this document is based on our present knowledge and is believed to be correct. It is provided in good faith. No warranty, express or implied, is made as to the accuracy or completeness. This SDS is prepared in accordance with UN GHS Rev.11 (2025). The user is responsible for compliance with all applicable laws and regulations. Supreme Petro Chemicals shall not be liable for any loss, injury, or damage resulting from reliance on this information.

H372 - Causes damage to organs through prolonged or repeated exposure